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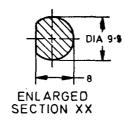


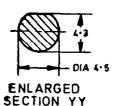


Indian Standard

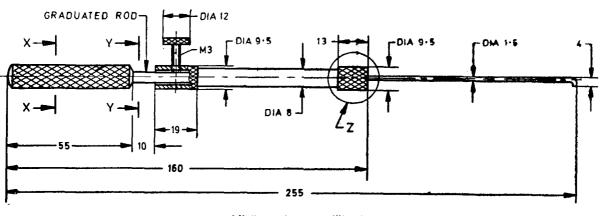
SPECIFICATION FOR DEPTH GAUGE FOR ORTHOPAEDIC USE

- 1. Scope Dimensional and other requirements for depth gauge used for determining the length of screw needed to penetrate the bone.
- 2. Shape and Dimensions As shown in Fig. 1.









All dimensions in millimetres.

FIG. 1 DEPTH GAUGE FOR ORTHOPAEDIC USE

- 2.1 A deviation of ± 2.5 percent shall be allowed on all dimensions.
- 3. Material Stainless steel conforming to Designation 04Cr18Ni10 or 07Cr18Ni9 of IS: 6603-1972 'Specification for stainless steel bars and flats'.
- 4. Workmanship and Finish
- 4.1 The serrations, knurling and screw threads, wherever provided, shall be clean and well-formed.
- 4.2 The depth gauge shall be free from cracks, draw marks, pits, burrs and other surface defects.
- 4.3 The depth gauge shall be polished bright and passivated.
- 4.4 All edges and the sliding system shall be smooth.
- 5. Corrosion Resistance Test Test the depth gauge in accordance with IS: 7531-1975 'Method for boiling and autoclaving test for corrosion resistance of stainless steel surgical instruments'. There shall be no sign of corrosion after the test.
- 6. Marking Each depth gauge shall be clearly and indelibly marked with the manufacturer's name, initials or recognized trade-mark.
- 6.1 ISI Certification Marking Details available with the Indian Standards Institution.
- 7. Packing As agreed to between the purchaser and the supplier.

Adopted 26 September 1978

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